



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G03031-3G-9
Job Sheet 175876



Part No: RBW6305G03031-3G-9

Job Qty: 4 ea

Part Name: Gussett



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Ship Via: DAS

10

9-89

REV 5

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		OK 18/04/14
100	Waterjet	4 pcs		4/24/18	0.08	0.29	Waterjet 2 OMAX		OK 18/04/14
110	QC	4 pcs		4/24/18	0.00	0.00	QC2 Waterjet-4		OK 18/04/14
120	QC	4 pcs		4/24/18	0.00	0.00	QC8-7		OK 18/04/14
130	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-2		18-04-16
140	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		GA096

Part Op 130 - IDENTIFY AND STOCK
Descriptions:

DAS
21 APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018P0.250 MT-HRS-P- M1018P0.250	TBD	-0520- (013 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018P0.250	0	0	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 12:39 PM Dart.Gagnon.Michelle

DAS
03
9-89



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Newbury, ON K8A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S061022

Part: RBW6305G03031-3G-9

Job No: 175876

Serial No/Batch: S061022

Revision: 5

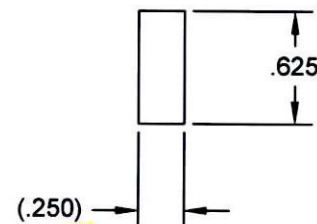
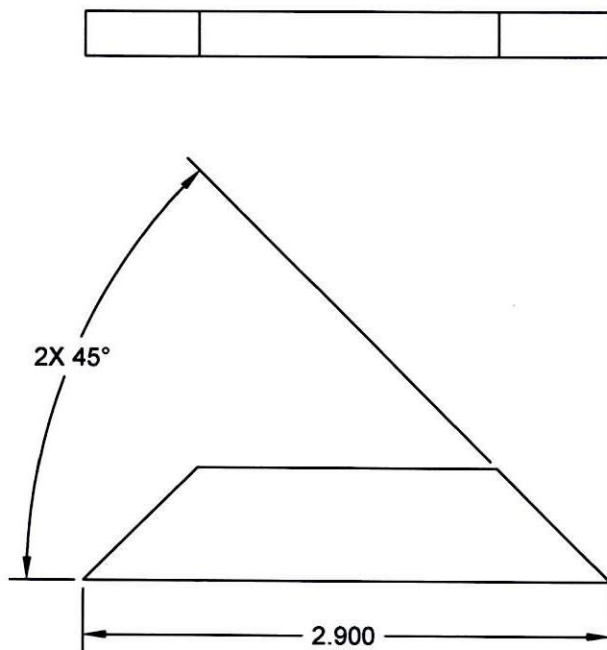
Inspector:

Date: 04/14/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175876
APR 11 2018



(-9)
GUSSET

RED BARN MACHINE	
TITLE REACTION. CLUTCH IN RACE REMOVAL	
DWG NO. RBW6305G03031-3G-9	REV 5
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>D. Hall</i>	
HEAT TREAT	
FINISH SEE -1 WELDMENT	
SPEC	
USED ON MODEL	
AW139	
SCALE 1:1	DATE 3-30-10
SHEET 6 of 10	